

Conference and 17th General Assembly

14-16th APRIL DUBAI U.A.E.

WWW.CITA-VEHICLEINSPECTION.ORG

#### Workshop C2

#### Al Bustan Rotana Hotel, Bahri B & Stallion

### CITA Corporate Member Presentations Inspection Procedures, Methods and Data Systems

Chaired by Juha Tukiainen

Member of CITA Bureau Permanent







Conference and 17th General Assembly

14-16th APRIL DUBAI U.A.E.

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Workshop C2

Presentation 1

#### TANDEM TEST LINE

Hakim El Jebli

Ryme, Spain

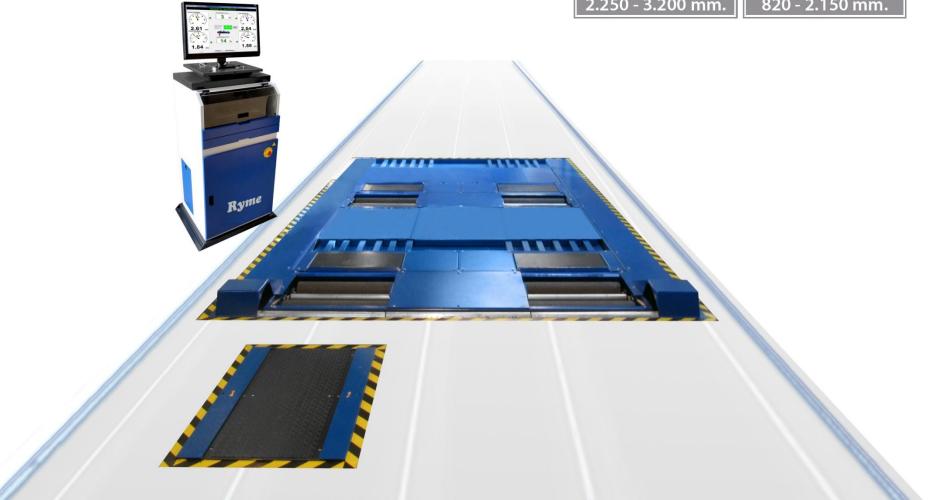




# Ryme Tandem test line

### Tandem test line





# Brake Tester & Suspension Bench The Tandem test line is composed by two pairs of benches: 2 for the brake test and 2 for the suspension test



### **Automatic Adjustment**

The Tandem has an automatic adjustment to the specific distance between the axles of each



### **Pneumatic Retention System**

It has a pneumatic retention system of the vehicule that gives greater stability and safety for the braking test



### **Data Base**

 The Tandem test line has a Data Base that includes the axle distances of the European, American and Asiatic vehicles.



### **Operation: Vehicle Selection**

Once chosen the vehicle to be tested, the Tandem adapts the axle distance automatically and allows to do a quick inspection of the vehicle



### **Operation: Side Slip Teste**

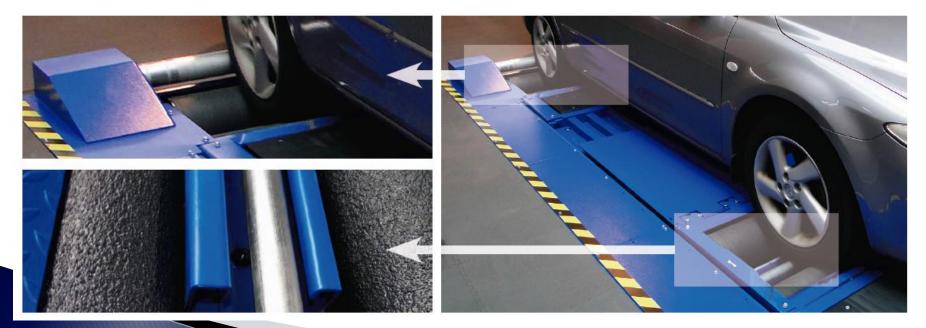
The first test is the **Side Slip Tester to register the deviation of the steering axle** 



### **Operation: Brake Teste**

Initially a lifting pneumatic beam retains the vehicle. When the proper placement of the vehicle is detected the lifting beam descends, leaving the axles perfectly positioned on the tandem of brake testers. At this moment a retention roller rests on the rear tires, giving the test a greater stability and therefore more safety. Then the motors of the brake tester start. The four wheels are tested simultaneously.

The ovality and brake values of the entire vehicle are then completed and registered.



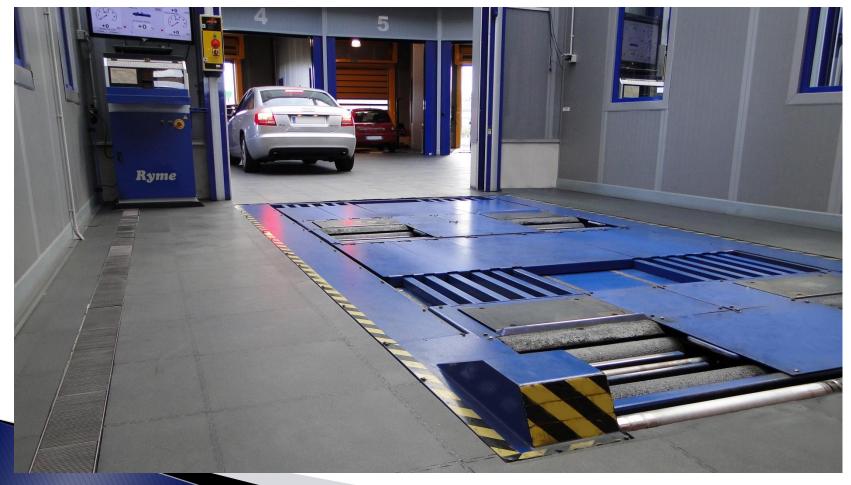
### **Operation: Suspension Test**

The pneumatic lifting system will position the vehicle on level with the floor in order to make easier the exit from the brake tester rollers. Then the vehicle moves to the tandem suspension tester. Again, both axles are simultaneously tested.



### **Operation: End of the Tests**

Once finished the tests, the vehicles is removed from the Tandem test line and the operator can continue the remaining tests of the inspection such us emission, headlight, visual inspection, etc..



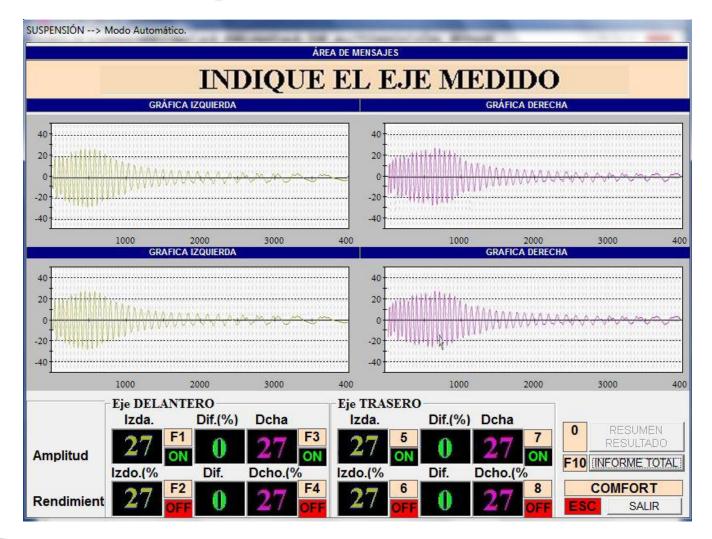
### **Advantages of the Tandem**

- Reduction of the time of the vehicle inspection around 50%.
- Increase the productivity of the inspection in more than 100%.
- As the Tandem tests both axles at the same time, the vehicle movements are reduced and the operator can focus on inspecting the vehicle instead of moving the vehicle.
- Free Rollers are not required for the 4x4 vehicles do to the simultaneous test of both axles. In the inspection of the 4x4 vehicles the reduced time is even higher than 50%.
- While testing both axles at the same time the test and its values are more approximate to the real performance of the vehicle.

### **Software: Brake Teste**



### **Software: Suspension test**







### Thank you for your attention !

#### www.ryme.com



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Workshop C2

Presentation 2

#### SOFTWARE FOR DATA COLLECTION AND ANALYSIS FOR PTI-TESTS WITH VERTEST

Stefan Velkoski

Robert Bosch GmbH, Germany



من مجرد فحص للمرخبات المركبات السيجيل Beyond Vehicle Testing



Software for Data collection and analysis of PTI-Tests with VeRTest

Stefan Velkoski – Robert Bosch GmbH

#### 2015 CITA Conference, 14-16th April 2015, Dubai, UAE

#### Automotive Aftermarket

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#### VeRTest – Users and Sponsors

- VeRTest = Vehicle Roadworthiness Test
- → Users:
  - Vehicle Test Organizations
  - Authorized companies which are working for Ministry of Transport
  - Authorized personnel (such as. Employee of the Ministry of Transport and Communications, etc.)
  - Organizations and institutions that may require some statistical data (ex. Emission of CO2, etc.), such as Ecology organization, Ministry etc.
- Successfully Implemented in:
  - Macedonia (on governmental level)
  - Serbia (AMSS in test period)





#### System description - VeRTest

- → VeRTest is a sole integrated IT system in the area of
  - Vehicle Data
  - Registered Vehicles
  - Technical Inspected Vehicles
  - Results from measuring with testing equipment
  - Owners and Users of Vehicles
  - Traffic Licenses, international driving licenses and many other documents depending on the local law
  - Collection of fees for Registration
  - Reports and Statistics

#### **ONE** Vision:

### Creating a fully efficient and effective, error free, integrated IT system to collect, store and analyze all vehicle data in electronic form



#### Why VeRTest?

- Centralized unified and secure database
- Harmonizing the local legislation with the European and global legislation.
- Increasing the frequency of technical inspections and mandatory items to review
- Error free procedures and data exchange
- Complete customizable system for statistics and data analyzing
- Scheduling and organizing the complete process of technical inspection
- Marketing promotions

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#### Working Flow without errors

Cancel	Next	Ð
Id:	Country:	•
Last Registratin Number:	Production year: 2015	
KU-000-AA	□ TNG	
KU-UUU-AA	Engine Power (kW):	0
VIN: O	Engine Power (kS):	0
Last Registration Date: 09/03/2015	Engine Working capacity:	0
Last reg. valid till: 09/03/2016	Empty Weight:	0
Last reg. issuer: MBP КР.ПАЛАНКА	Max. Allowed Weight:	0
Type: 🛛	Num. of seats:	0
BodyType: 🛛	Num. of standing places:	0
Manufacturer: [unesite]	Num. of lieing places:	0.
Model:	Num. of axes: 0 Num of propulsion axes:	0
Engine Type:	Primary power source:	•
Engine Number:	Secondary power source:	•
First Reg. Date: 09/03/2015	EcoProgram:	•
First Reg. Number: KU-000-AA	□ Hook □ Lifting device	
First Reg. Issuer: MBP КР.ПАЛАНКА	☐ for Public Transport	
Colors	Radio Station	
Primary Color [none] [none]	Num. of doors:	0
Secondary Color [none] [none]	Num. of wheels:	

#### Error control on each entered value providing error free data

#### Error notification on each field on mouse hover over the red image

Type: 😆	•
BodyTyp S Please select one item from the list	•
Use: нема	•



#### Key business benefits of VeRTest

- reduced errors in the output documents
- increased control over the operations
- a step towards to a paperless archive of incoming documents and outcomes of every preformed process
- control over the collecting of registration fees provided by the state and local government
- cheaper operating costs
- increased productivity
- → Facilitated procedures
- Aggregate statistics
- Friendlier interface with easy manipulation of the system



#### Data Storage and Data Selection

Dashboa	Dashboard Active Debts Vehicles Report														
From: 0	: 04/03/2014 To: 04/03/20							[Esc]	Simple drea and						
Test Report O Engine	EngineNumber EngineWorkingCapacity YearOfProduction NumberOfDoors NumberOfSeats										→ Simple drag-and-o				
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		EB	4		_										
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#### **User Interaction**

- → The software provides a simple and user-oriented environment.
- It can easily be adjusted towards the needs of the operator (adaptation of fields for input, color screen, choice of language for communication, etc.)..
- Possibility of collecting detailed information on the owners (users) of vehicles for promoting the user – operator relationship ex. mobile phone numbers, e-mail addresses etc.



#### Report printing and data export

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Software for Data collection and analysis of PTI-Tests with VeRTest

Stefan Velkoski – Robert Bosch GmbH

#### 2015 CITA Conference, 14-16th April 2015, Dubai, UAE

#### Automotive Aftermarket

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Presentation 3

## IMPROVEMENT OF THE RELIABILITY AND THE CONSISTENCY OF THE PTI

Jan van der Does

Executive Project/Product Manager, Van Leeuwen Test Systems B.V., The Netherlands





HOSTED BY



# Improvement of the reliability and the consistency of the PTI



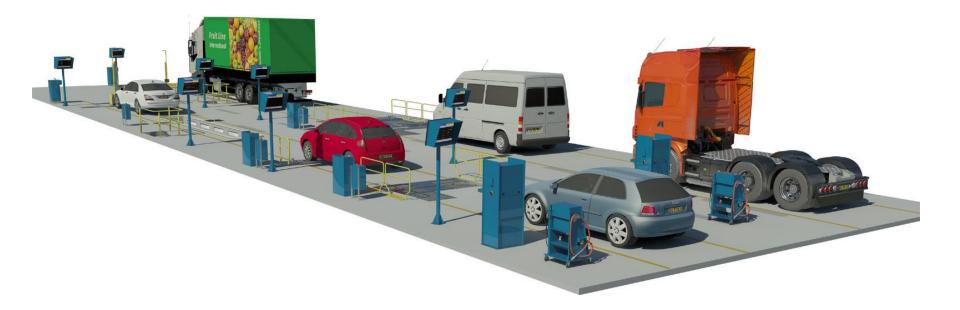
V1.0







small and 1-lane test stations .....





and mobile test stations.





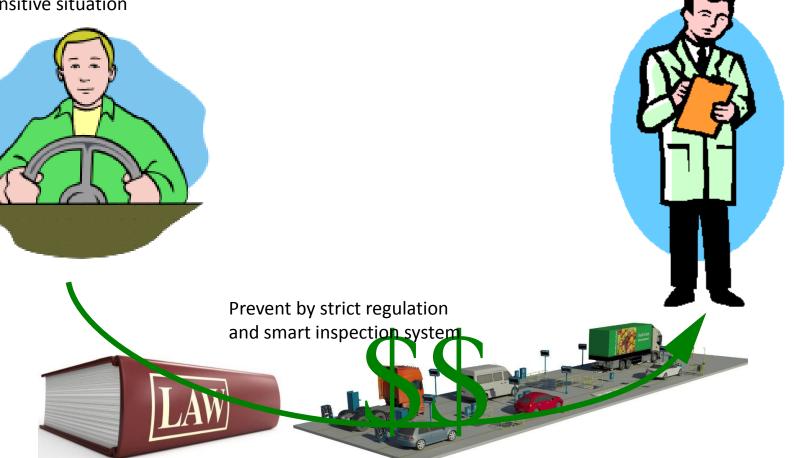


#### Information on overhead monitor



Bribery sensitive situation

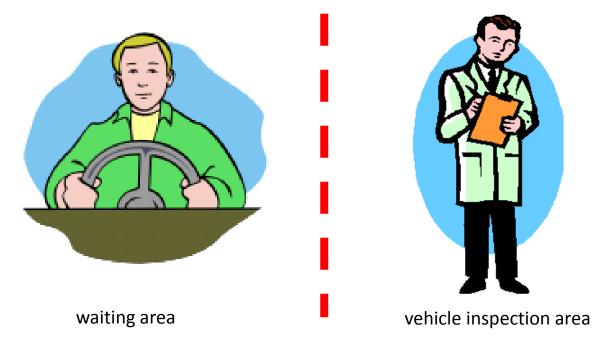




### Improvement of the PTI



Prevent contact between customer and vehicle examiner



Alternatively assign vehicle examiner to random lane.

System requires random compulsory re-inspections to be carried out by the manager.



Controlled access to parts of IT system

# Permissions Add permission

Permission name	Station overview	End of day summary	Inspector reporting	Statistics and graphics	Information equipment/calibration	Add equipment event	User access	Vehicle info
Administrator	v	v	v	v	v	v	v	v
Manager	v	v	v	v	v	x	x	v
Station Manager	v	v	v	v	v	x	x	٧
Maintenance	x	X	X	x	v	v	x	x

# Improvement of the PTI



T = tracking

F = front axle R = rear axle l = in O = out F,R F,RF,R F,R 1,O F,R E LO INCOM

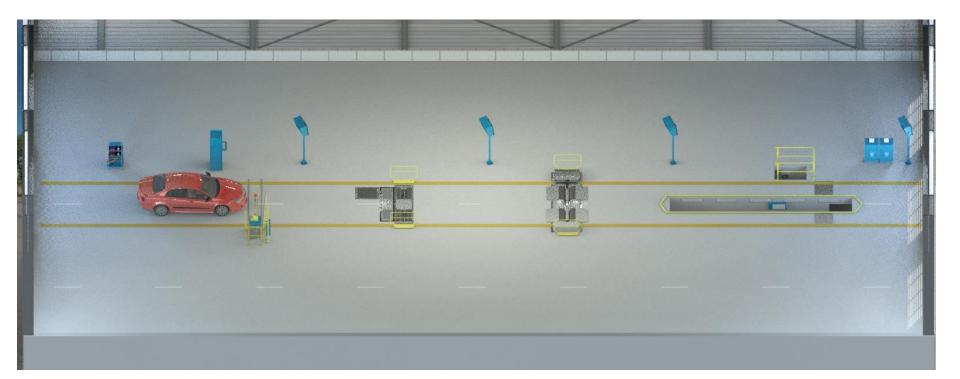
Tracking system links the tests to the correct vehicle (axle)







Stage 1





Inspector identification with RFID tag







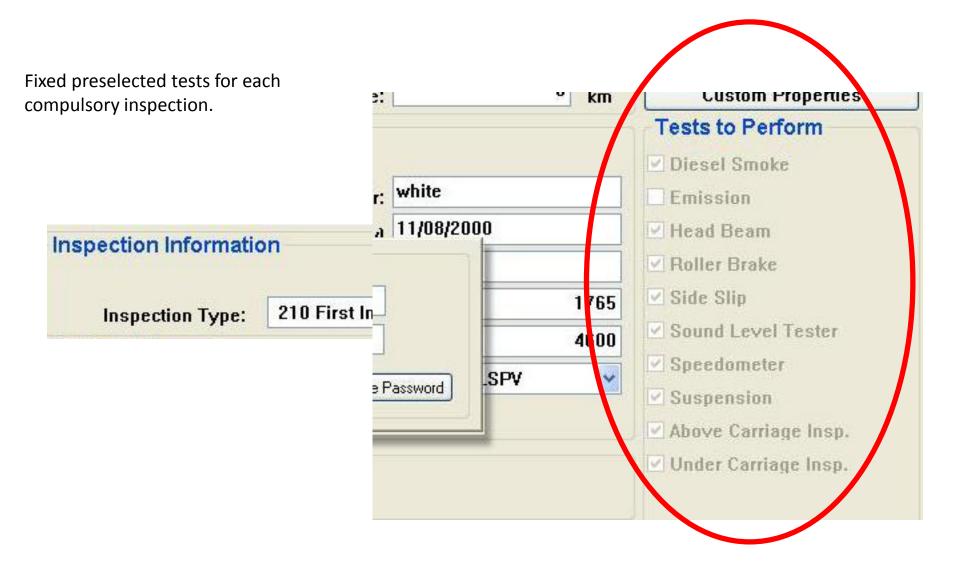
Inspector id stored with each test

				RollerBrakeTe	est			
Test Result Passed		Start Time	End Time	Lane	P	Performed by		
		17:41:12 1		406050	Avenue security are named typicity			
				Measured Valu	Jes			
Axle	Weight	Drag	Brake type	Left force	Right force	Efficiency	Diff - Prog	
			Service	271	252	67%	F	
1	781	22,6%	Serv Imbal.	265	242	( <b>1</b> )	8%	
	Parki		Parking	0	0		175	
		S	Service	214	208	55,1%	Р	
2	766	45,8%	Serv Imbal.	214	208		2%	
			Parking	219	198	54,4%	10%	



### Irregularity alerts







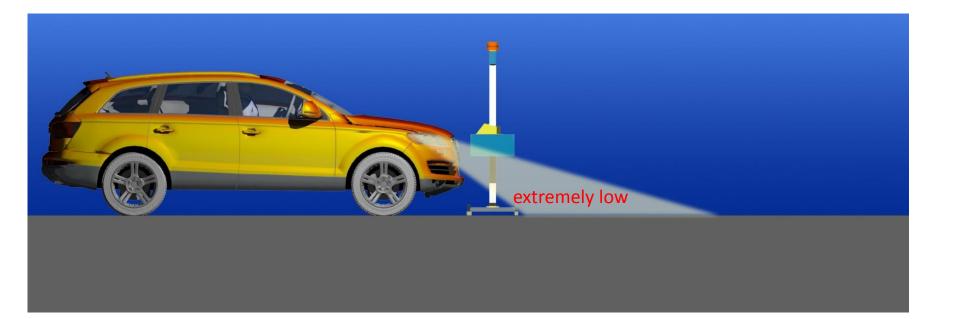
#### Movie clip



Robotised headlight beam tester with laser scanner to detect incorrect vehicle alignment

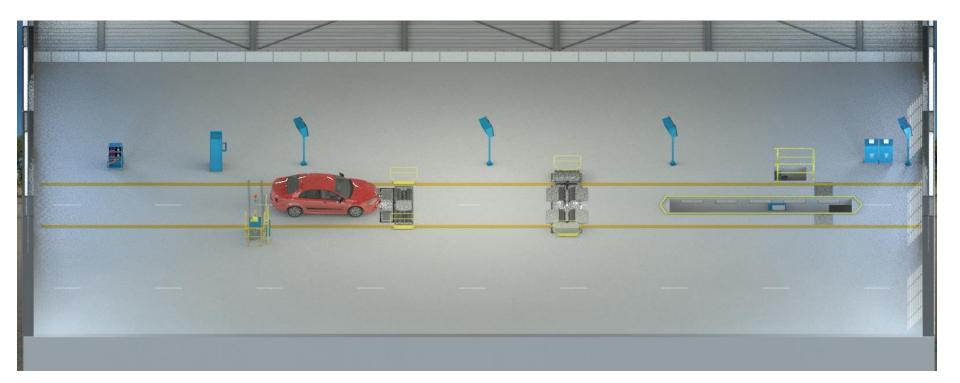


Comprehensive PTI standards





Stage 2





Side slip tester



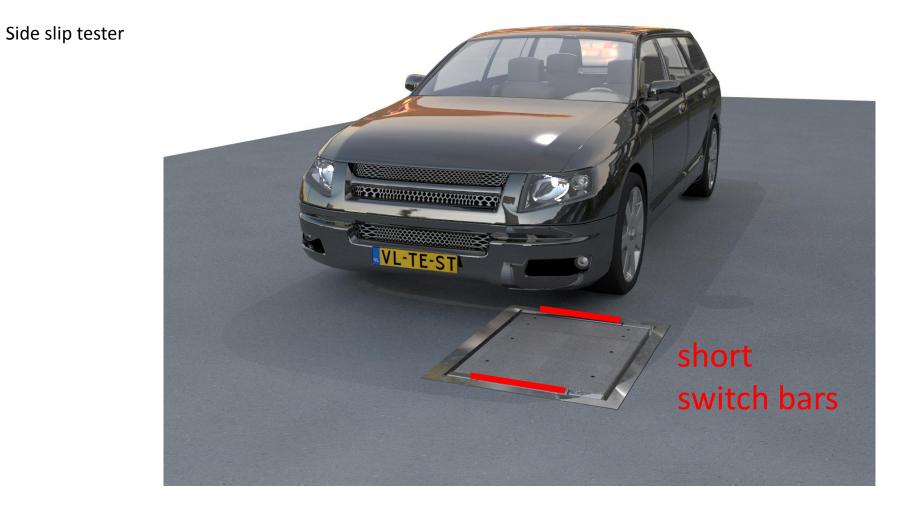
Side slip tester





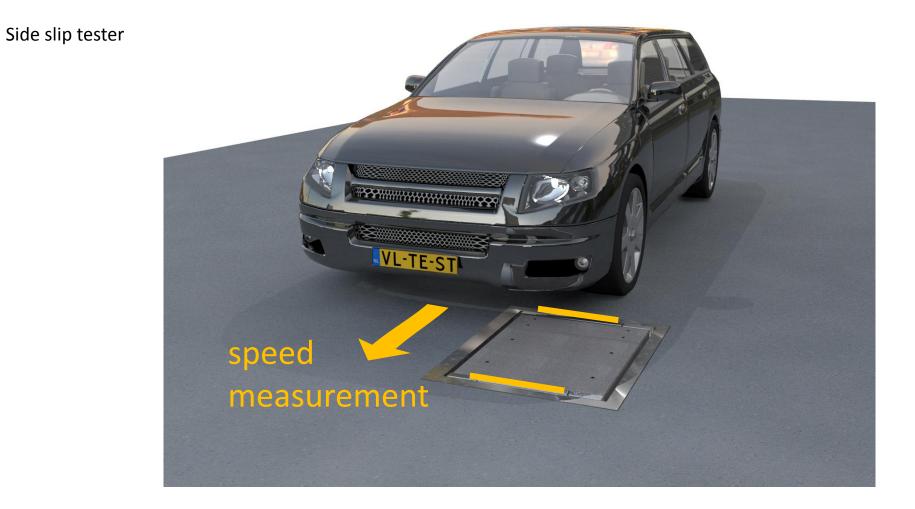
© VLT 50





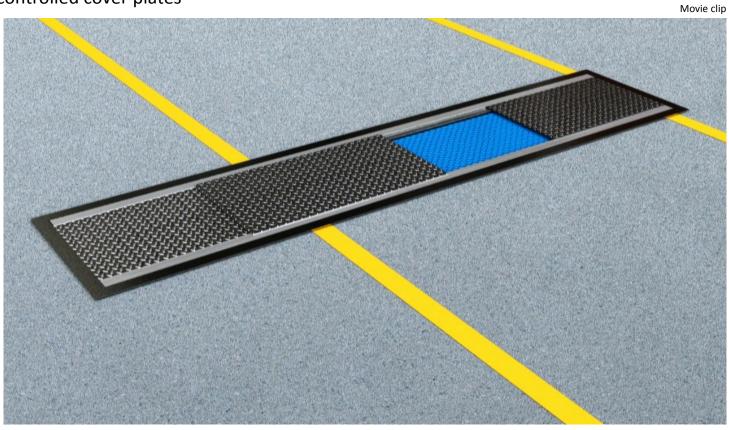
© VLT 51







# Tracking system controlled cover plates







#### © VLT 54



Axle position indication

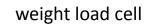
Suspension	08-VR-TS
Stop	
<b>i</b> 763	kg
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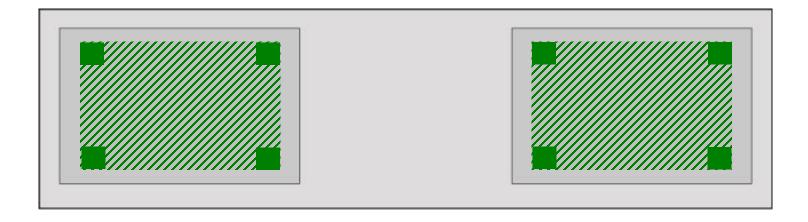


Wheel position check



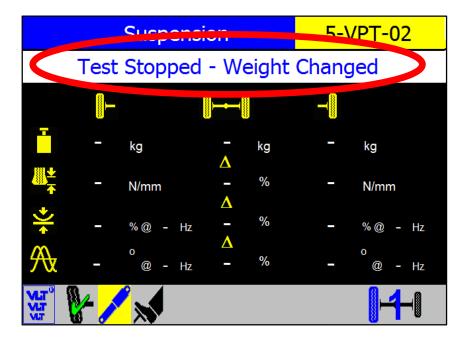
allowed wheel position area

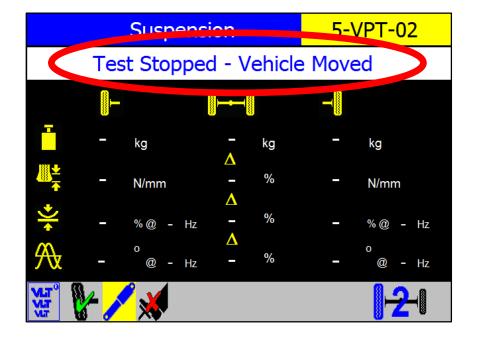






Weight and position change check during suspension test







Judgment against absolute values, so not only a left/right comparison

	Suspen	sion	5-VPT-02
	L I		T
Ē	279 kg	570 kg	<b>291</b> kg
	740 N/mm	12 % ▲	654 N/mm
<b>                                     </b>	<mark>8</mark> %@ <b>16</b> Hz	9 %	<b>17</b> % @ <b>16</b> нz
A	( 103 <sup>°</sup> @ 15 Hz	∆ 37 %	65 ° @ 15 Hz
	V- X X		<b>1-2-1</b>



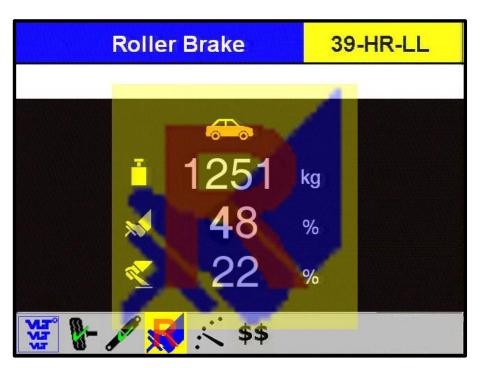
'Safety' barriers around brake tester







Automatic triggering of re-test



In this example: requirement = 50%

	Ro	ller Bra	ke	3	9-HR	-LL
	D	o not Ap	oply the	Brak	е	
0	Left		-	0	Kgf	800
0	Imbalan	ce	7	0	%	100
0	Right		V	0	Kgf	800
	B- 😽	× \$	\$			

### Compulsory re-test



Progressivity check to detect slamming on the brake.

Movie clip

	Roller	Brake Tes	t	HR-P	J-33	
	Don	't apply the	e brake			
0	Left		53	Kgf	800	,
0	Imbalance		21	%	100	J
0	Right		41	Kgf	800	]
0	Efficiency	<b>8</b> % 100	Time	0 se	ec 10	]
					<b>1-</b> []	

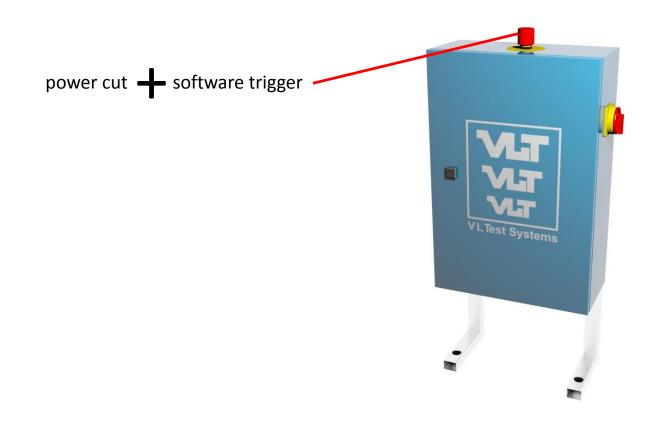


Use of emergency stop detection



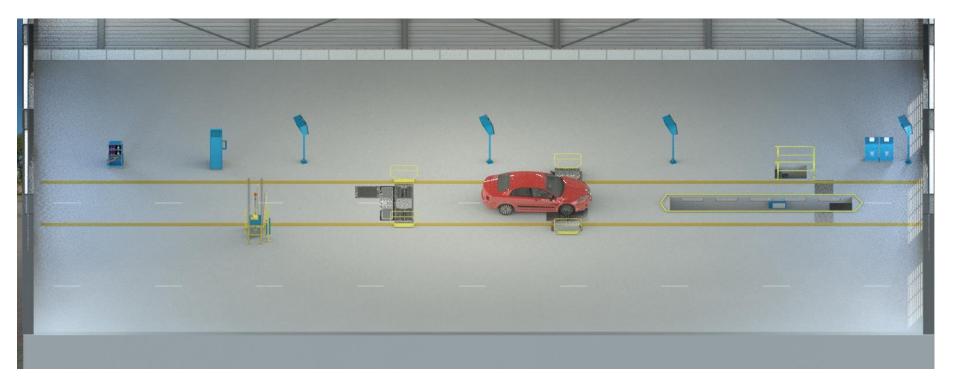


Use of emergency stop detection





Stage 3



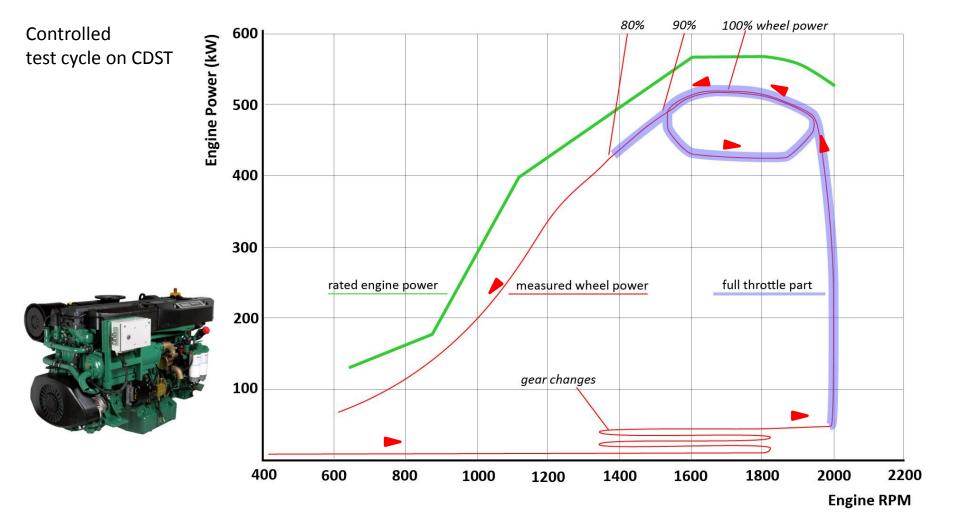
# Improvement of the PTI



Stage 3, diesel smoke test under full load with CDST

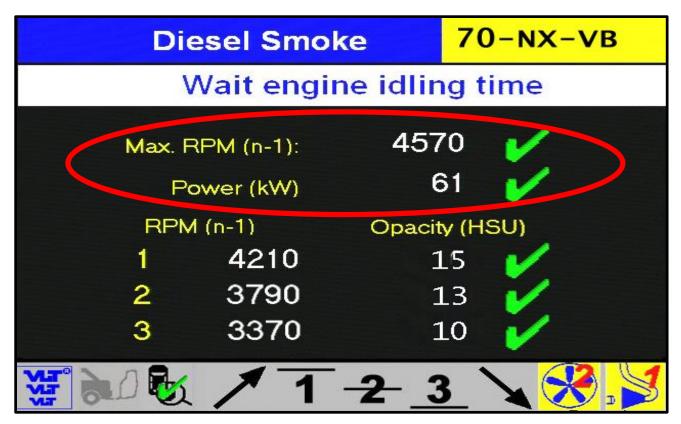








Checks on engine rpm and power





Speedometer test on CDST

No actual speed indication at speedometer test



# Improvement of the PTI



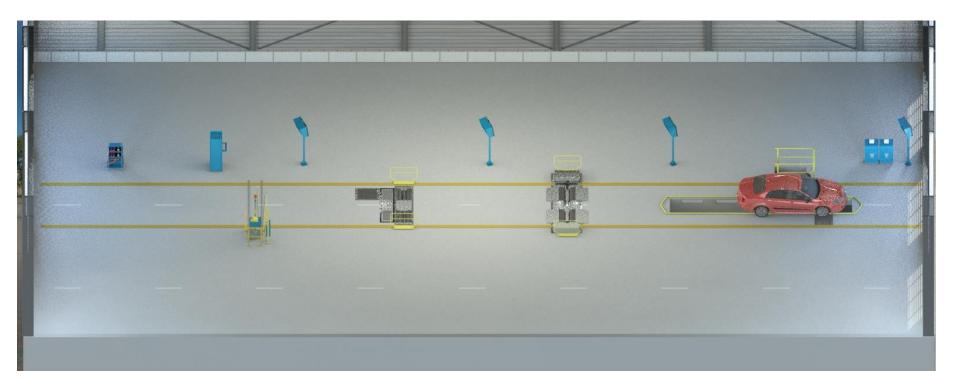
Aircon-test: not only temperature, but also air flow measurement







Stage 4





Inspector identification with RFID tag

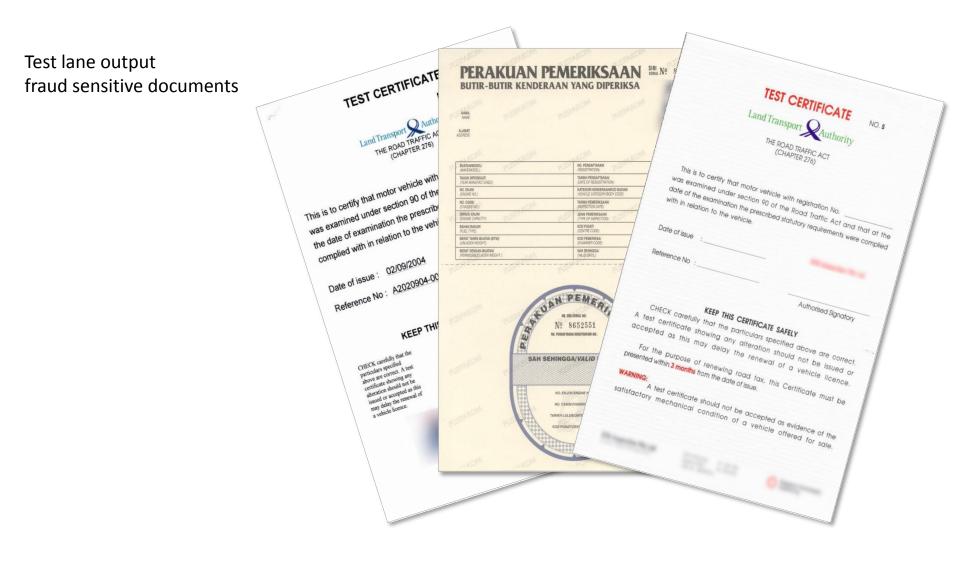




# Comparison of test results between inspectors

erformed Inspections from 01-09-2014 00:00:00 to 02-09-2014 23:59:59 ▲ Inspectors: (6) Inspectors: (6) Resetors: (6) Resetors: (6) Resetors: (6) Resetors: (6) Resetors: (73) Resetors: (74) Resetors: (74) Resetor	Select an end of day summary type	e	*				
Visual Inspectors Type: Type: Type:         Average for all inspectors (73)           * Inspectors: (6)         ************************************							
Visual Inspectors (6)         Visual Inspectors (73)           Inspectors (6)         Inspectors (73)           Inspectors (6)         Inspector (73)           Inspector (73)         Inspector (73)           Inspector (73) <thinspector (74)<="" th="">         Inspector (74)      &lt;</thinspector>	erformed Inspections from	01-09-2014	00:00:00 to 0	2-09-2014 23	59:59		
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Inspections         Passed         Failed         Canceled         pending         Passed         Passed         Passed         Canceled         pending         Passed			Visual Insp	ection Type: Tyres		*	
Inspections         Passed         Failed         Canceled         pending         Passed         Passed         Passed         Canceled         pending         Passed							
668-477 )       45       33 (73.3%)       12 (26.7%)       0 (0%)       0 (0%)       0       0%)         685-5484 )       53       41 (77.4%)       12 (22.5%)       0 (0%)       0 (0%)       0       0%)         60520371 )       38       30 (78.9%)       8 (21.1%)       0 (0%)       0 (0%)       0       0       0%)         685-1034 )       53       43 (81.1%)       10 (18.9%)       0 (0%)       0 (0%)       0       0       0%)         682-2332 )       49       40 (81.6%)       9 (18.4%)       0 (0%)       0 (0%)       0	Tinspectors: (6)						
68-5484         53         41 (77.4%)         12 (22.8%)         0 (0%)         0 (0%)           60520371         38         30 (78.9%)         8 (21.1%)         0 (0%)         0 (0%)           68-1034         53         43 (81.1%)         10 (18.9%)         0 (0%)         0 (0%)           68-2332         49         40 (81.6%)         9 (18.4%)         0 (0%)         0 (0%)	inspector	Inspections	Passed	Failed	Canceled	pending	Passed Failed Canceled P
38         30 (78.9%)         8 (21.1%)         0 (0%)         0 (0%)           (68-1034)         53         43 (81.1%)         10 (18.9%)         0 (0%)         0 (0%)           (68-2332)         49         40 (81.6%)         9 (18.4%)         0 (0%)         0 (0%)         0 (0%)	(68-477 )	45	33 (73.3%)	12 (26.7%)	0 (D%)	0 (0%)	
68-1034 )         53         43 (81.1%)         10 (18.9%)         0 (0%)         0 (0%)           68-2332 )         49         40 (81.6%)         9 (18.4%)         0 (0%)         0 (0%)	(68-5484 )	53	41 (77.4%)	12 (22.6%)	0 (D%)	0 (0%)	
68-2332 ) <b>40</b> (81.6%) <b>9</b> (18.4%) <b>0</b> (0%) <b>0</b> (0%)	60520371)	38	30 (78.9%)	8 (21.1%)	0 (0%)	0 (0%)	
	68-1034 ) A	53	43 (81.1%)	10 (18.9%)	0 (0%)	0 (0%)	
60520547) C 53 49 (92.5%) 4 (7.5%) 0 (0%) 0 (0%)	68-2332 )	49	40 (81.6%)		0 (0%)	0 (0%)	
	60520547 ) Charles Tank	53	49 (92.5%)	4 (7.5%)	0 (0%)	0 (0%)	







Lockable printer cabinet

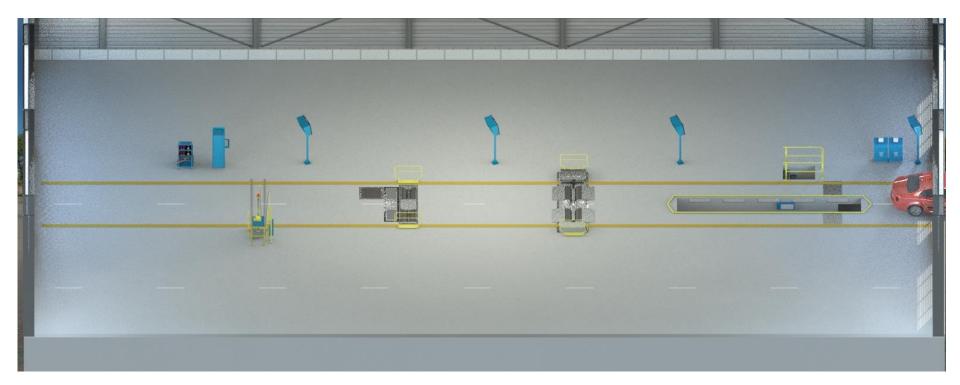


test reports

Improvement of the PTI



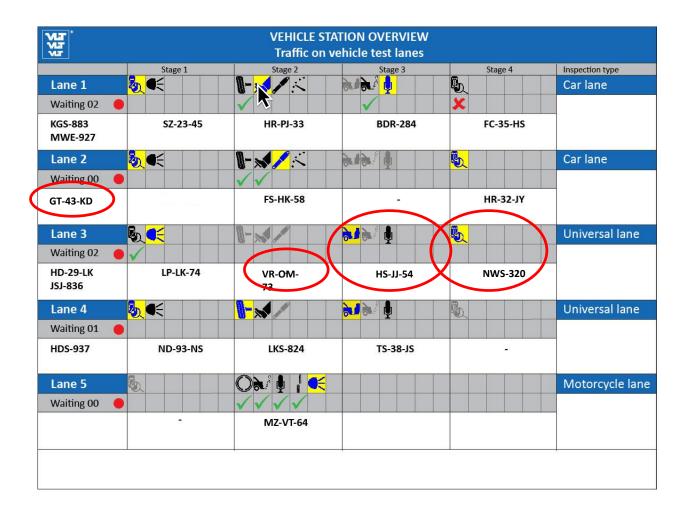
End of inspection



© VLT 75



Station overview screen for station manager



#### Improvement of the PTI





#### Station overview screen with real-time test lane overview screen



Improvement of the PTI



# Thank you for your attention.

Please feel free to contact us for detailed information.

#### Van Leeuwen Test Systems B.V.

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Presentation 4

## CONFIRMING SAFETY OF ELECTRIC AND HYBRID ELECTRIC VEHICLES

Hannes Bloder

AVL DiTEST, Austria





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Presentation 5

## DIGITAL PTI (PTI 2.0) - INNOVATIVE APPROACH

Antonio Multari

Technical Expert Emissions at CITA and Vice Chairman of WG Diagnostics & Emissions at ASA and Sales Director Export, MAHA, Germany







### **Inspection Procedures and Methods**

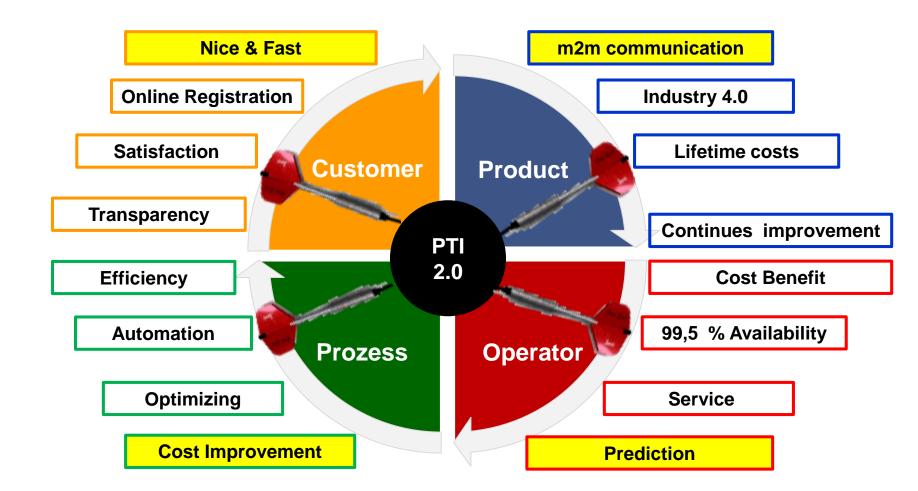
# Digital PTI (PTI 2.0) - Innovative Approach

By Antonio Multari, Technical Expert Emissions at CITA and Vice Chairman of WG Diagnostic & Emissions at ASA and Sales Director Export at MAHA



# In God we trust; all others must bring data!



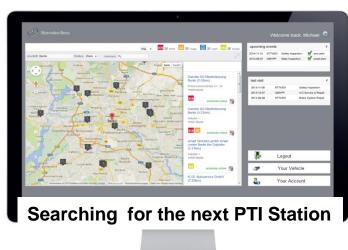




- 1. Vehicle identification (e.g. online registration, license plate reading, RFID,...
- 2. Tire depth measurement
- 3. Body scan
- 4. OBD
- 5. Online data evaluation (e.g. tire-rim combination)
- 6. Visualization via tablet, smartphone, ...
- 7. Paperless documentation
- 8. Prediction of results



1. Vehicle identification (e.g. online registration, license plate reading, RFID,...







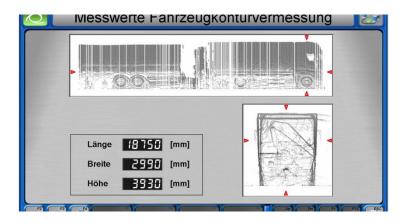


### 2. Tire depth measurement

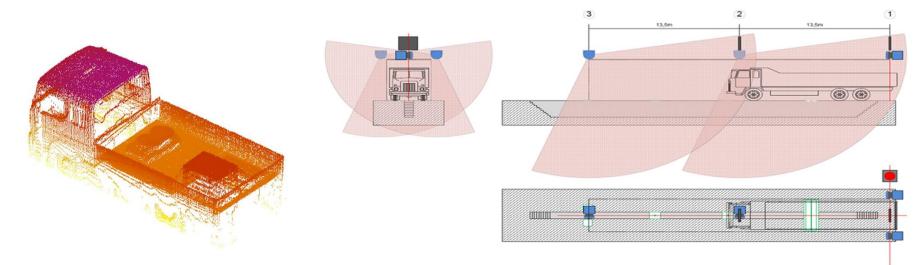




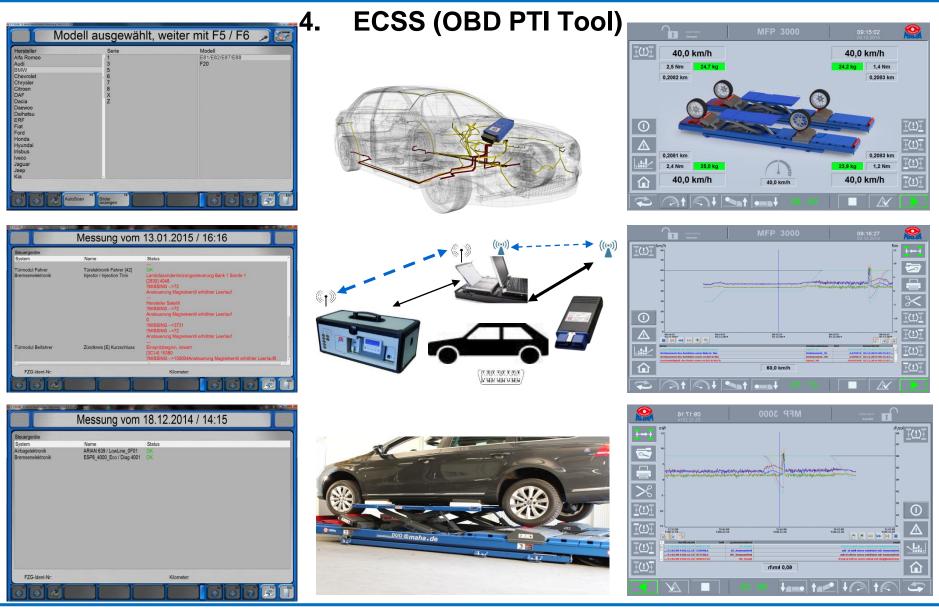
## 3. Body scan





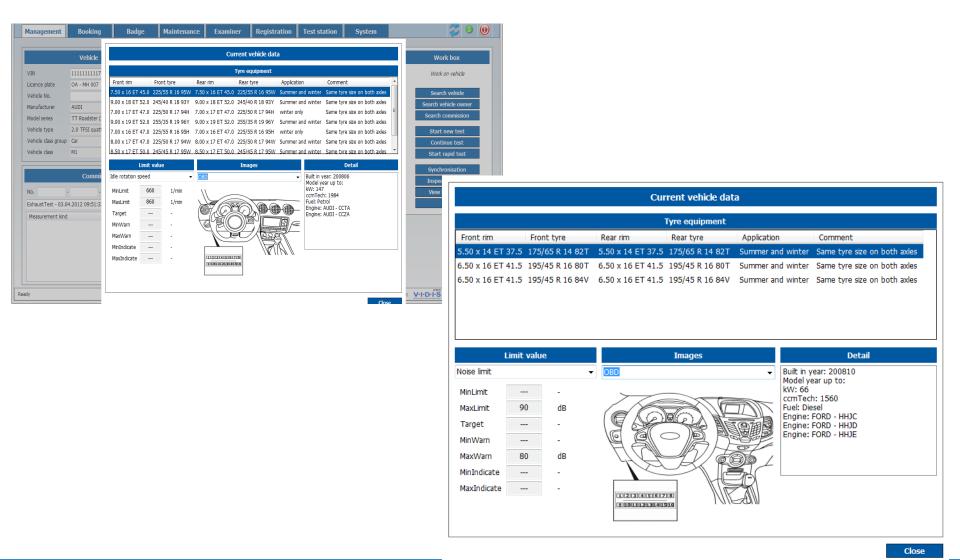








#### 5. Online data evaluation (e.g. tire-rim combination)

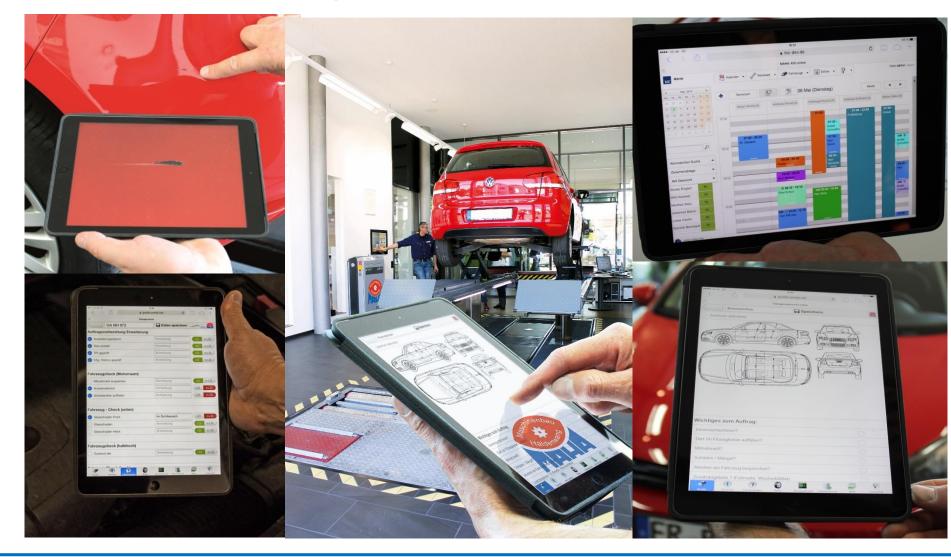






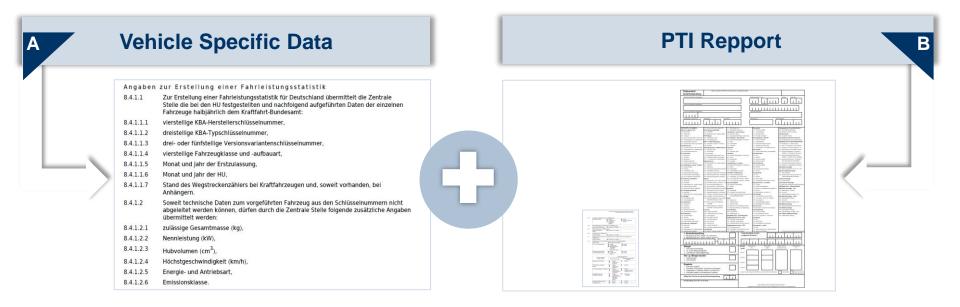


### 7. Paperless documentation





#### 8. Prediction of results



#### Data Base for future prediction on PTI



## Resume





## **Questions Now ???**



## Thank you !!!

By Antonio Multari, Technical Expert Emissions at CITA and Vice Chairman of WG Diagnostic & Emissions at ASA and Sales Director Export at MAHA